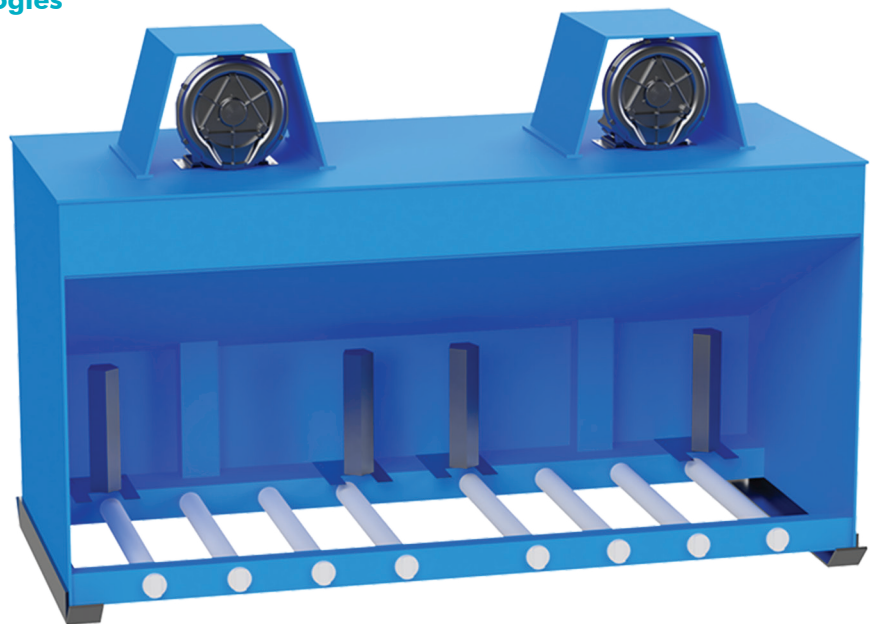




Royce Lagoon Aerator

A new aeration concept for wastewater lagoons and algae control

The use of wastewater treatment lagoons, or stabilisation ponds, is a common practice for rural municipalities and industrial facilities. Through the years there have been numerous designs for these 'sludge settling basins,' ranging from facultative, partial aerated, and fully aerated systems. But the primary reason for these systems is to utilise relatively shallow earthen ponds, or lagoons, for the purpose of sludge settling and stabilisation. Over the years, the technologies for these lagoons has changed little except to line them to protect groundwater from contamination and the addition of multi-celled lagoon systems for the purpose of adding mechanical oxidation for quicker treatment and effluent water polishing.

The other things that have changed are the encroachment of growing populations and plant expansions that often pose problems for both the lagoons and the populations around them. Noxious odours, which are caused by the insufficient digestion and buildup of the sludge on the bottom of aerated lagoons, become a primary problem. Space limitations become a major problem as populations grow, and new, or larger, cells are required in the lagoon system. The efficiency of these lagoons is dependent on a myriad of conditions that range from environmental to design limitations. Sludge reducing bacteria populations must constantly be assessed, sludge depth and water temperatures are usually in constant flux and aeration equipment and the energy to run them is expensive and causes ever increasing maintenance and maintenance costs. Post the treatment lagoon, in the effluent holding ponds, blue green algae (BGA) is often a problem in warmer areas. The use of a Royce Lagoon Aerator in this pond can de-stratify the lagoon and make it difficult for the BGA to exist.

The Lagoon Aeration Process

In the more advanced waste lagoon systems there is an aeration process that is supposed to:

1. Provide oxygen to aerobic bacteria that convert and oxidise the organic material in the wastewater.
2. Provide mixing in order to distribute dissolved oxygen and bring aerobic organisms into contact with organic sludge.
3. Provide enough mixing to allow solids to become suspended for quicker digestion and oxidation by the aerobic bacteria. If this does not take place, solids will build up on the bottom, eventually requiring the very expensive process of sludge removal from the lagoon bottom.

Over the years the methods of aerating these lagoons has changed little. The primary aeration techniques used for earthen waste lagoons are:

- ◆ Hose bubbler systems that utilise large, housed, industrial blowers.
- ◆ Diffused air grids that also utilise large industrial blowers.
- ◆ Low horsepower spray aerators.
- ◆ Paddle-wheel, or brush, aerators.
- ◆ Large circular surface mixers.
- ◆ Floating air induction aerators.
- ◆ Solar powered mixers.

There are other less-used technologies found in waste lagoons for the purpose of providing dissolved oxygen and mixing, but these are so seldom used that they will not be addressed here.

The primary positives and negatives of the above listed aeration technologies are:

- ◆ Hose bubbler systems are very common in lagoon aeration because of their relatively low initial cost, and initially they seem to work fine. But, the blowers required



to drive these systems are very expensive to operate and maintain; the hoses themselves require occasional replacement for optimum efficiency, and finally, but most importantly, their inefficiency in mixing and getting dissolved oxygen into the sludge, especially in older lagoons, allow for sludge buildup and the eventual cost of sludge removal.

- ◆ Diffused air grids are used in an effort to make the waste lagoon work like the extended aeration process commonly used in urban municipal wastewater systems. These are expensive installations, especially when manmade liners are utilised. The blowers are very expensive to operate and maintain, and finally, the diffusers used cannot be located as efficiently as extended aeration designs because of their cost and expense of sludge removal when sludge depths rise above the diffuser heads.
- ◆ Spray aerators are inexpensive to install and do not use much energy, but their efficiency in providing mixing and dissolved oxygen to the sludge is minimal.
- ◆ Paddlewheel, or brush aerators, are simple and inexpensive to install, but they are quite expensive to operate and their continual maintenance requirements are costly. These aerators do move water, so they will mix bottom sludge, but their cost of operation is always their major drawback.
- ◆ Large surface mixers, or aerators, were initially introduced in extended aeration plants in the first half of the 20th century, and are primarily used in large industrial waste lagoon systems. They are very

expensive to acquire, and take large amounts of energy to run. But these aerators, if properly designed, do mix the bottom sludge and will allow dissolved oxygen to provide the oxidation of suspended solids that is required to reduce solids buildup on the lagoon bottom.

- ◆ Floating air induction aerators do move water well and they do add dissolved oxygen somewhat efficiently, but they are restricted to deeper and lined lagoons. They also possess an inefficient water moving capability so many are required for even small lagoons.
- ◆ Solar powered mixers are the newest entry to the lagoon aeration market. But, due to the very low amount of energy available, via solar panels, effective mixing, especially in older lagoons, is deficient. They are very costly and soon require as much maintenance as other devices mentioned above. Ragging of the impellor is a frequent problem.

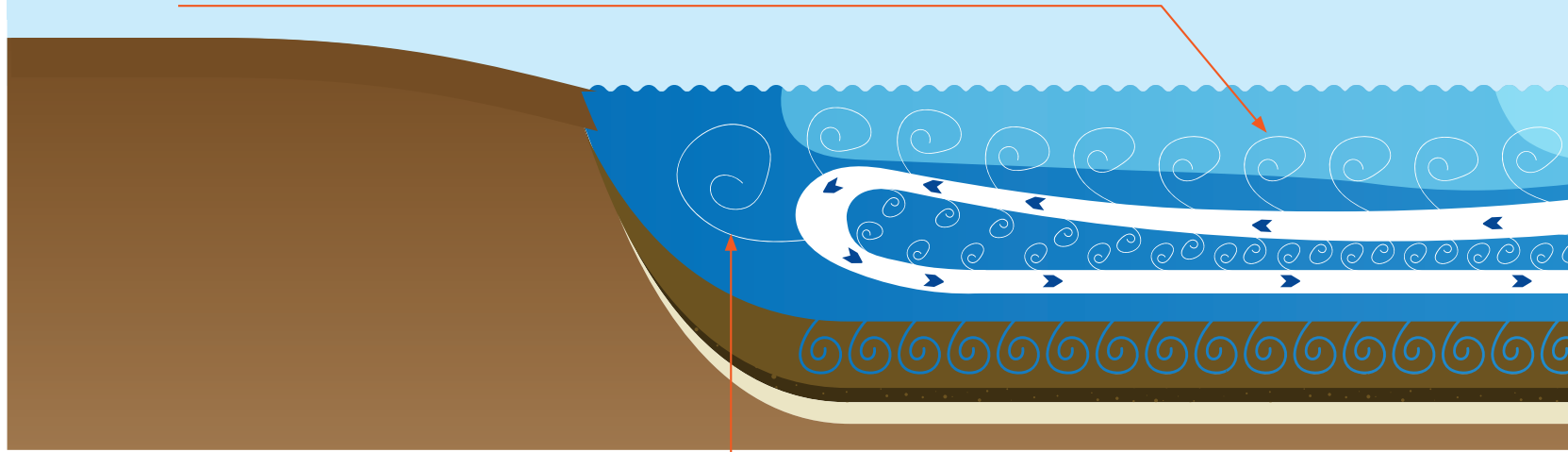
A New & Better Lagoon Aerator

The idea of 'blended aeration' was conceived in 2004 in order to improve the aeration and growth conditions of fish being raised in earthen ponds. The idea of the blended aerator was to allow the fish to return to its genetically coded preference of living in moving water. Moving water provides the organisms that live there with:

- ◆ A flow that usually cleans the bottom of noxious sediments.
- ◆ The ability of the fish to get to the bottom to scavenge for food.

ROYCE LAGOON AERATOR

Quiescent water forces turbulent surface flowing water to fall until it hits the sludge on the bottom. This turbulence on the bottom begins sludge fluidisation.



Opposite shores turns water back toward the intake of the model Lagoon Aerator, which pulls 37,000 cubic metres of water through itself per day. This flowing water completes the fluidisation of the sludge.

How the Lagoon Aerator is different from other surface aerators

- ◆ A relatively constant level of dissolved oxygen throughout the water column.
- ◆ And, recent studies have identified that a fish that swims into a current experiences a more efficient food conversion ratio.

One concept that must be recognised in attempting to understand the blended aerator is that water is a heavy natural material. Once a measure of water begins to move, it is very hard to stop and will take a long time to do so on its own. During the process of moving, the water will naturally fall to the lowest level it can reach, normally moving anything lighter than itself in the process – like sludge.

The Royce Lagoon Aerator is a second generation of the aerator used for the fish farming industry. Due to the corrosive nature of many wastewaters there are no metals used in the construction. Some use a metal frame or submersible components. The Royce Lagoon Aerator is made from ridged and durable recycled HDPE without any submerged metal components. One Royce Lagoon Aerator effectively recycles 4,500 2L milk bottles or 34,450 plastic shopping bags.

The Royce Lagoon Aerator uses one 1.5kW regenerative blower to move over 37,000 cubic metres of water through itself in a 24 hour period. Once that surface water begins to move it will fall to the bottom, on a continual basis, bringing the bottom sediments, or sludge, into the water column where the nutrients will oxidise and aerobic organisms will thrive. A

second 1.5kW regenerative blower feeds into industrial grade fine bubble diffusers for the addition of dissolved oxygen, and this blower can be automatically controlled to turn on only when DO is required.

This aerator design can be customised for your lagoon system and manufactured in Brisbane, QLD.

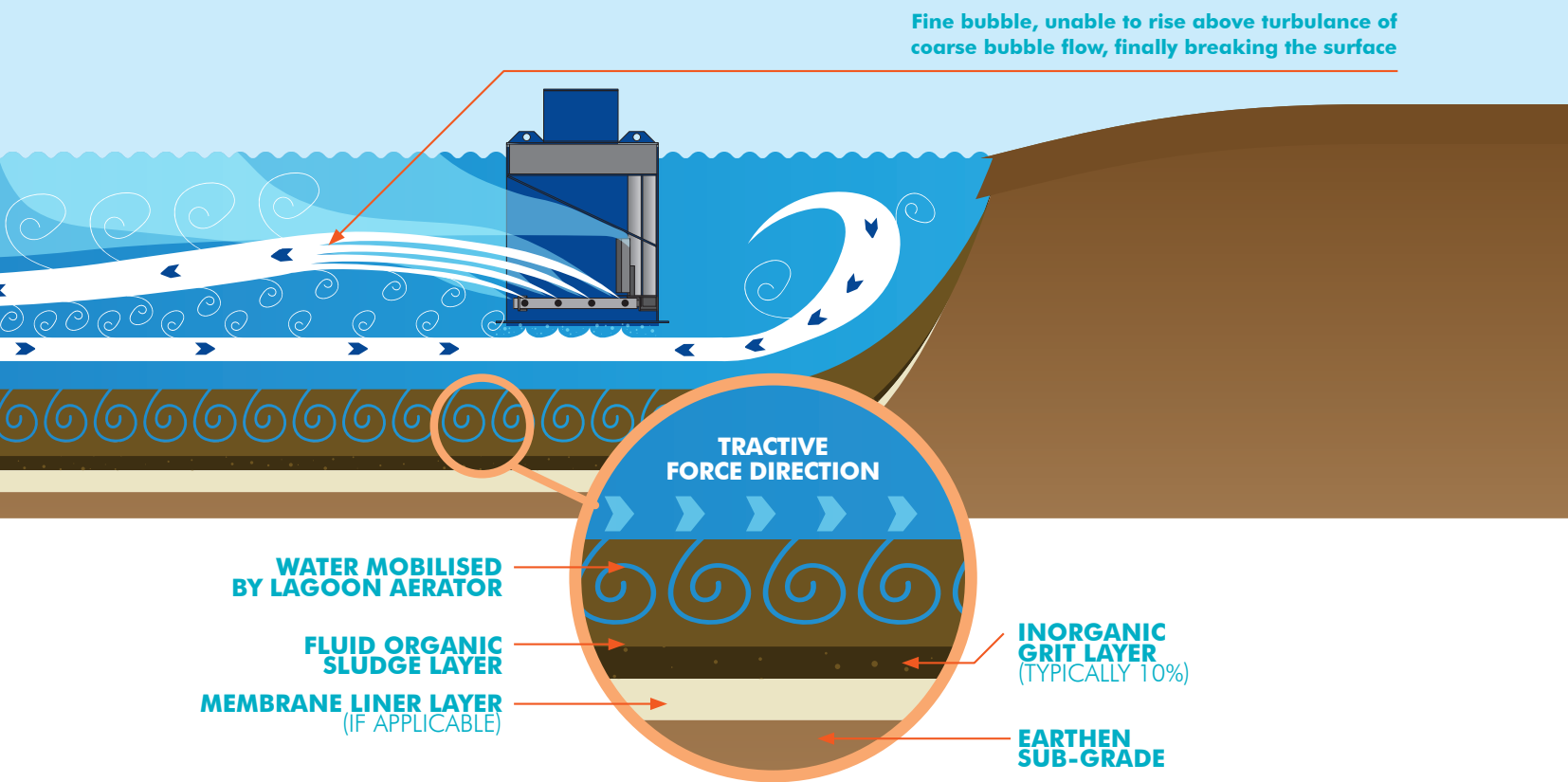
Features

- ◆ Only 3kW at maximum energy use
- ◆ No propellers or shafts to foul
- ◆ No belts or gearboxes to break or require maintenance
- ◆ Non-corrosive materials of construction - Anodized aluminum, HDPE, Stainless Steel
- ◆ The addition of up to 9.0kg O₂/hr

Benefits

- ◆ Continuously moves the lagoon or pond water via vertical mixing, for complete destratification, algae bloom reduction, and natural sludge digestion.
- ◆ Delivers more dissolved oxygen to the water per hour
- ◆ Lowers energy costs by up to 80%
- ◆ Practically maintenance free for years
- ◆ Eliminates trapped nitrogen and ammonia gases, and improves BOD/COD counts

Can also be used with
Kuh Kai Water Aerator on page 82



	BLOWER 1 - KUH KAI	BLOWER 2 - FINE AIR DIFFUSERS
Power Consumption (kW)	1.50	1.50
Airflow (l/h)	155,000.00	155,000.00
Oxygen Supplied (l)	32,550.00	32,550.00
Bubble Path length (M) - Due to unique shape	3.00	3.00
Kuh Kai total uptake (%)	6.00	
Mass of dissolved oxygen transferred (kg) (SOTR)	2.57	6.51
O₂kg/kW/hr of delivery	1.71	4.34
Total O₂kg/kW/hr	3.03 +-20%	
Total O₂kg/hr (SOTR)	9.08 +-20%	

kWatt Consumption of each Blower

Airflow from 1.5kW Blower

Airflow x 21% of Oxygen in Air Average

Estimated minimal horizontal distance that the air travels from bottom to surface (+-20%)

Unique Design causes longer Sub Surface Bubble Travel Time = Increased Contact Time of Diffused Air with Water. Design of Aerator can be considered an Air-Water Interface Generator for Oxygen Transfer Enhancer in Diffused Aeration System - Passaworn Warunyuwong & Tsuyoshi Imai et al.